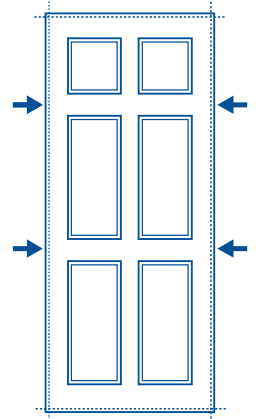


## IMPORTANT INSTRUCTION FOR PROTECT YOUR INTERNAL DOOR

- **Introduction** -Timber is a natural grown product and as such is subject to changes due to variations in humidity and temperature resulting in minor swelling and shrinking. This is not a defect but a natural characteristic of timber. Warp in the plane of the door will only be considered a defect if it exceeds 1/4 inch when measured as deviation from a straight edge on the suspected concave surface of the door in its installed position.
- **Storage** -This door must be stored in a dry and flat location. Don't remove packaging (plastic bag) until the door is to be fitted.
- **Precautions** -This door is not recommended for installation in any new build or freshly plastered location. All plaster, texture or cement must be completely dry to avoid excessive moisture penetration otherwise swelling, splitting, or warping may occur. It is essential that door should be sealed with a suitable base sealer on both faces and four edges and any cutouts (locks etc) immediately. It is of utmost importance that both ends are completely sealed, as this is where moisture can most easily penetrate causing swelling, splitting or warping. Before hanging allow time for the door to adapt to the general humidity of the area in which it is to be installed.
- **Hanging** - Prior to hanging this door inspects for damage and do not proceed to fit door if any noticeable damage or defect is evident. If this door is to be reduced in size, an equal amount of timber (maximum 1/8" each side) and /or 1" from bottom rail. Again all surfaces must be properly sealed immediately following cutting/ planning. Locks should not be fitted at the rail joint as this will result in a weakening of the joint. Therefore mortise lock cavity should be kept to a minimum size and sited away from rail joint.
- **Finishing** - Remove door from frame and lay flat for best performance. Sand the entire door lightly, using #180 grit sand paper (heavy sanding with a coarser grade paper could sand through veneers). Always sand in the direction of the grain. Thoroughly remove all dust prior to applying finish. A tack cloth is recommended, be sure to follow tack cloth manufacturer's instructions. DO NOT USE compressed air to blow off dust off door as moisture in air will cause water spotting.
- **Painting Doors** - Select a high quality oil based pigmented primer (water based finishes may raise grain). Cover all surfaces evenly! BE SURE TO SEAL TOP AND BOTTOM of doors, as well as all sides. Apply a minimum of two top coats, sanding between coats.
- "Water based stain finishes are not suitable for these doors."
- **Maintenance** - Regular Maintenance of this door should be made to prevent breakdown of paint film and protect the timber from deterioration.



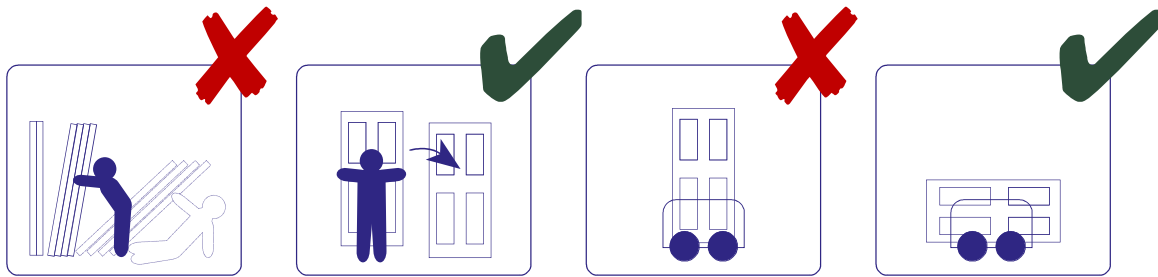
### FACTORY PRIMED & READY TO PAINT

### MDF LAMINATED TO STILE & RAIL CONSTRUCTION

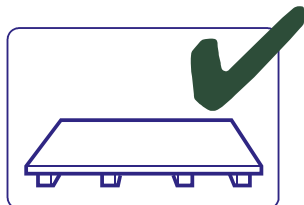
#### Conditions of Sale

- The manufacturer / supplier will not be held responsible for any incidental work or expenses as a result of bad handling or incorrect fitting / finishing.
- The manufacturer is not responsible for any finishing, priming, painting etc.
- No claim will be entered into if the door has been worked upon in any manner whatsoever.
- No claim will be entered into if the door has not been correctly installed / sealed in accordance with instructions above. All doors must be properly sealed on all six surfaces.

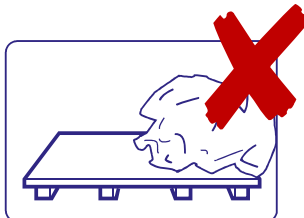
- The conditions under which this door is stored, installed and sealed are beyond the manufacturer control and therefore we cannot accept responsibility for or guarantee against shrinkage, warping or splitting without inspection and statement from a person indicated by us.
- We strongly advise against use in following locations:
- Recently plastered dwellings:
- In dwellings where concrete floors have recently been laid;
- In new build situations where central heating is used to accelerate the drying out process;
- Should this door be used in one or more of above locations we cannot accept any responsibility whatsoever for problems arising.



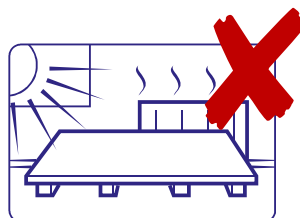
## HANDLING & STORAGE



This door must be stored flat and in dry conditions



Do not remove packaging until the door is to be fitted



Avoid placing next to any kind of direct heating, radiators or direct sunlight



Do not fit any door in a newly plastered room until the air moisture content is down to normal domestic levels